

[Signature]
12/13/12

Production/Admin:
Date
Received/Costing
Initial

Location

Initials of receiver (if shipment OK) Level 12 *[Signature]*

Part Number	Description	Ordered Quantity	Received Quantity	Returned Quantity	Short Quantity	Comments

Discrepancies

Date: 12-03-12
Supplier: IHYS
Packing Slip: ☒ Yes
Invoice: ☒ Yes
Receipt: ☒ Yes
Cash: ☒ Yes
Cr: ☒ No

Receiving Report

Batch No: 121096
Part P/O: 1016444
Release Note Attached: ☒ Yes
Waybill Attached: ☒ Yes
Shipment Complete: ☒ Yes
QC6 Inspection: ☒ Yes
Work Order: ☒ Yes
N/A: ☒ No

Purchase Order Receipt Listing

All amounts are calculated in domestic currency.

Thursday, March 22, 2012 7:32:38 AM

All Vendors PO ID PO16444 Receipt Dates from 3/22/2012 to 3/22/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MRB Reject Qty	Book Amt
Vendor ID\Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO16444	8		M6061T6S.080	sf	3/23/2012	3/22/2012	384.0000	\$3.67	0.0000	0	\$1,409.65
CAD	No		6061-T6 .080 Sheet	sf	384.0000	DESI02		\$1,409.65	0.0000	0	
			121096								
Total Received Quantity:											384.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,409.66
Total Balance Due Quantity:											0.0000

Ship From: THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033
 Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

22
 No: PEC 758273
 Ship Date 23Mar12 at 11:37 From PFW
 Via VIM TRANSFER
 FOB CONCORD
 FRT PREPAID
 Route 0 - 0 Manifest
 Trailer
 STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-430289- 1 Your PO # 16444
 ALUMINUM SHEET 6061 T6
 .0810 Nom X 48.0000" X 144.0000"
 Heat Number
 Tag No
 48258
 48259
 Total:

Quantity	PCS	Tags	TOTAL:
192.00 SFT	4	2	
192.00 SFT	4		
384.00 SFT	8		
WT LBS			434

MTR

ADD ON TO 430287 SUR-CHARGE PAID

WILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

TOTAL G.W 1 SKID 559 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT. *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

Page: 1 ... continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTEES IMMEDIATEMENT
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REC'U EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TQ001 TFS/GST TVH/HST # 140223934 RT0001

DATE

1
 137
 DATE

2/2/12

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 Last

70/3/02

B I L L O F L A D I N G
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033
Ship To: DART AEROSPACE (1)
Sold To: DART AEROSPACE
Slp STAN IVERS (905-532-1350)
Vhcle Trailer
Route 0 - 0 Manifest
Frt PREPAID
FOB CONCORD
Via VIM TRANSFER
Probill
Ship Date 23Mar12 at 11:37 From PFW
No: PEC 758273

B I L L O F L A D I N G

COPPER AND BRASS SALES

MATERIAL TYPE

ALUMINUM ALLOYS

PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSION POTENTIAL MAY BE PRESENT WHEN DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION-PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN, TEETH, AND HAIR DISCOLORATION. CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE, SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES. TARGET ORGAN IS PRIMARILY THE LUNG, BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER. CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS. CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS. THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS. LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN. EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE PRODUCED. IF IN THE INSOLUBLE FORM, IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS. READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use appropriate NIOSH approved respiratory protection (P95, P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures. * Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales, 22355 West Eleven Mile Road, Southfield, MI 48033, telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINUM LABEL NO. 300-1088

ISSUED 10/01/2008

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per: *[Signature]*

Malcolm Murphy
Director of Manufacturing Davenport Works

[Signature]
Terrence Thom
Quality Assurance Manager

Page 1 of 3

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1323356
Ship Date
2011-12-23
P.O. No./Govt Contract No.
5400122200
B.L. No.
6600211
Invoice No.
00000
Alcoa No. Item
1000339785-2
Customer Alcoa Item
DP-39785-7
C&B
G041015423R14

Ship To: COPPER & BRASS SALES INC
905 CARLOW DRIVE
UNIT D
BOLINGBROOK 60490 IL

Item Description
0.08 IN TK (+0.0000 -.0045) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT D 126901 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED AMS4027 REV N-ANSI H35.2 REV 2009 EXC_MRK ASME-SB-209 REV 11 EXC_MRK ASTM B209 REV 10 ((MARKED)) KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4750 LB QUAN TOL +/- 10 % COR D126901 REV 42 CUST REQ 11-12-23 *** W/E 12-01-28 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	356491	755282	3891	75	PC	27740	46940
2	356516	755281	3166	61	PC	27740	46940
3	356516	755282	727	14	PC	27740	46940
			7784	150			

Notes for CQR: D126901.42
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

CQR: D126901.42 -Specification Limits

Temp	Dir	Long	Transv.	Max	Min	UTS	TYS	EL4D
T6						KSI	KSI	PCT
				42.0	35.0			10

COPPER AND BRASS SALES
SOLD TO: TKMNA - ECAD
DATE: 3/15/12 QTY: 8 PC
CUSTOMER PO: PEC-237670
SHIPPER NO: 2401754836
BY: 0428P

From: Copper and Brass Sales
Cust: THYSSENKRUPP MATERIALS NA - ECAD
Part: Del: 2401754836
PO: PEC - 237670
Date: 03/15/2012
Wgt: 216.760 LB

[Signature]

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

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Per:

Malcolm Murphy
Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

1323356

Ship Date

2011-12-23

Ship From:

RIVERDALE, IA.

B.L. No.

Invoice No.

Alcoa No.

Item

6600211 00000 1000339785-2 DP-39785-7

P.O. No./Govt Contract No.

Customer

Alcoa Item

5400122200 Ln#: 0060 C&B G041015423R14

Page 2 of 3

CQR: D126901.42 -Specification Limits (cont.)

Chemical Composition
Alloy 6061
Lot: 755281

SI FE CU MN MG CR ZN TI
Max 0.8 0.7 0.40 0.15 1.2 0.35 0.25 0.15 0.05 0.15
Min 0.40 0.15 0.8 0.04

Other
Each Total Aluminum
REMAIN

- Mechanical, Physical, Metallography, Quantometer Results

Temp Dir
T6 Long Transv.
No-> Test 10
UTS KSI
50.8 45.5 11.6
50.7 45.6 11.4
51 45.9 10.8
50.4 45.1 11
50.3 45 11.4
50.5 45.1 10.9
50.7 45.5 10.5
50.7 45.3 11.1
50.5 45.3 10.8
50.3 45.1 10.4

Cast Number
H8357052
Lot: 755282

SI FE CU MN MG CR ZN TI
Actuals 0.66 0.4 0.26 0.05 0.9 0.16 0.04 0.03

- Mechanical, Physical, Metallography, Quantometer Results

Temp Dir
T6 Long Transv.
No-> Test 10
UTS KSI
50.6 45.2 11.5
50.8 45.3 11.3
50.8 45.2 11
50.8 45.1 11.5
50.9 45.3 11.1
50.8 45.1 11.4
50.8 45.1 11.5
50.7 44.9 11.5

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2401754836

PO: PEC - 237670

Date: 03/15/2012

Wgt: 216.760 LB

Part:

James H. Baker

CERTIFIED INSPECTION REPORT

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Malcolm Murphy
Director of Manufacturing Davenport Works

Terence Thom
Quality Assurance Manager

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1323356
Ship Date

0

Alcoa No. Item

DP-39785-7

2011-12-23 6600211 00000 1000339785-2

P.O. No./Govt Contract No. Customer Alcoa Item

5400122200 In#: 0060 C&B G041015423R14

Page 3 of 3

Lot: 755282 - Mechanical, Physical, Metallurgy, Quantometer Results (cont.) -----

Cast Number	Chemical - OBS	SI	FE	CU	MN	MG	CR	ZN	TI
H8358011	Actuals	0.65	0.4	0.26	0.06	0.9	0.16	0.04	0.03

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2401754836

PO: PRC - 237670

Date: 03/15/2012

Wgt: 216.760 LB

Part:

James H Baker

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1348790
Ship Date

B.L. No. Invoice No. Alcoa No. Item

2012-03-01 6822637 00000 1000348135-2 DP-48135-2

P.O. No./Govt Contract No. Customer Alcoa Item

5400126080 Ln#: 0020 C&B G041099578R06

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Terrence Thom

Terrence Thom
Quality Assurance Manager

Malcolm Murphy
Director of Manufacturing Davenport Works

Page 1 of 2

Ship To: COPPER & BRASS SALES INC
905 CARLOW DRIVE
UNIT D
BOLINGBROOK 60490 IL

Item Description
0.08 IN TK (+0.0000 -.0045) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT X 063567-2 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED ALFLR01650. AMS4027 REV N EXC MRK
ASTMB209 REV 10 (MARKED) KRAFT PAPER
INTERLEAVED MAX GROSS
SKID WGT: 4000 LB QUAN TOL +/-30 %
CQR 0214533 REV 06 CUST REQ 12-02-22 *** W/E 12-02-25 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	383756	372101	3553	69	PC	27725	46940
2	383757	372101	3561	69	PC	27725	46940
3	383758	372101	2363	46	PC	27725	46940
4	383760	372101	2784	54	PC	27725	46940
			12261	238			

Notes for CQR: 0214533.6
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

CQR: 0214533.6 -Specification Limits -----

Temp	Dir	Long Transv.	Max	Min	42.0	35.0	10
T6							

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2401754836

Part: PO: PEC - 237670

Wgt: 216.760LB Date: 03/15/2012

James K. Baber

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1348790

Ship Date

2012-03-01

B.L. No.

6822637

Invoice No.

00000

Alcoa No.

1000348135-2

Item

DP-48135-2

P.O. No./Govt Contract No.

Customer Alcoa Item

5400126080 Ln#: 0020 C&B G041099578R06

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

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Director of Manufacturing Davenport Works

Meisim Murphy

Terence Thom
Quality Assurance Manager

Page 2 of 2

QCR: 0214533.6 -Specification Limits (cont.)

Chemical Composition

	SI	FE	CU	MN	MG	CR	ZN	TI	Other
Alloy 6061	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15
Lot: 372101	Min	0.40	0.15	0.15	0.8	0.04	0.15	0.05	0.15

REMAIN

Quantometer Results

UTS

EL4D

TVS

KSI

PCT

7

48.4

42.5

11.7

48.5

42.5

11.9

48.4

42.5

11.6

49

42.9

12.1

48.7

42.6

11.9

48.3

42.2

11.9

48.6

42.5

11.8

Cast Number H2946084

Chemical - OBS

Actuals

	SI	FE	CU	MN	MG	CR	ZN	TI
0.63	0.4	0.23	0.07	1.0	0.15	0.06	0.02	

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD

Del: 2401754836

Part:

PO: PEC - 237670

Wgt: 216.760 LB

Date: 03/15/2012

James K. Baber

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER
 Purchase Order ID PO16444
 Purchase Order Date 3/14/12
 PO Print Date 3/14/12
 Page Number 3 of 3

Order From : VC-COP001		THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL"CA" TORONTO, ON M5W 5V8 CA	
Contact Name	905 669 9444	Vendor Phone	905 738 9033
Vendor Fax		Vendor Account Nbr	
Buyer	Chantal Lavoie	Requisition Nbr	10127-2607
Terms	Net 30	Currency	CAD
FOB	Destination-Collect		

Special Inst:	MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/ 4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221	6061-T6 .080 Sheet	3/23/12	Yes	384.00	Yours pld	\$3.6458	\$1,399.99	<i>3/12/3/02</i>	Special Inst:	MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209	PO Total:	\$3,195.63
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MATERIAL CERTIFICATION
 REQD UPON DELIVERY

CERTIFICATE OF CONFORMITY
 REQD UPON DELIVERY

Change Nbr: 1
 Change Date: 3/14/12
 No substitution or deviation without consent.
 Certificate of Conformity or Material Certification required when applicable